Work Order ID 95720 <i>January-18-13 10:05:30 AM</i>					*957		_			Page 1			
Item ID: Revision ID:	D2235-1				Accept	*N900	040	100)*	Setup	Start	I VI	S1*
Item Name:	Basket Rib		92								Stop	*N	S2*
Start Date:	1/16/13	Start Qty	: 2,00	*2	*	Cust Item I	D:						
Required Date:	2/01/13	Req'd Qt	y: 2.00	*27	+	Customer:							
Reference:										_	G		
Approvals:	Process Plan	n: M\	5	Date: \3~0	\-\& Tooling:	D	ate:			Run	Start	*N	R1*
	QC:						ate:				Stop	*N	R2*
Sequence ID/ Work Center I		Operation Description		ga gapang mala an dandana adah ada ada ada ada da da da da da da da da	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accep Qty	t Re Qt	•	Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr											
D2235	Rev	B1											
100					0.00					-, -			
100		Large Fab							(49)	2/	e	/	3-03-20
Large Fab			Memo		0.00								
Large Fab				66-1 and cut as per on markings on tube	dwg D2235 using DT83022- rei 3- deburr	move							
110		QC6- Inspec	ct dimension	s to drawing	0.00				_				2AS .
110									Q Q) 7	3-03	ــــــــــــــــــــــــــــــــــــــ	09
QC			Memo		0.00							-	id- a
Quality Control													

0.00

0.00

Identify as per dwg & Stock Location: <u>UADO</u> 4

Memo

120

120 Packaging

Packaging

9 3-03-21

												DQA:	Da	ate:	
NCR:	Yes	/ No				WORK ORDER NON-	100	VFORM	MANCE / UP	DATE		·	-		
												QA Closed:	Da	ate:	<u>-</u>
Work Ord	er:					DISPOSITION				PARTMENT	PROCESS				
Part No						Rework Scrap Use-as-is Work Order Update	Skid-tube Crosstube Machining Small Fab Thermoforming Finishing Large Fab Composite					Water Jet d. Eng. Coor. re/Packaging Supplier		Engineering Quality Other	
Root					Descri	ption of work order update		nitial	Ad	ction		Sign &			
Cause		Date	Step	Qty	B '	or Non-conformance	1	ief Eng	Desc	cription		Date	Verification	nc	QC Inspector
Doc/Data			· · · · · · · · · · · · · · · · · · ·							-					
Equip/Tooling															
Operator															
Material							1								
Setup															
Other															
Process				[:										
Supplier															
Training															
Unapproved			l												
						F	AUL	T CATE	GORY						
Land	ng (Gear				General		_				_			_
		Bending				Bend		Grain				Ovalized			Pressure/Forced
	Γ	Centre No	ot Concer	ntric to	o/s	BOM/Route		Hardwa	re			Over/Under	tolerance		Temperature/Cure
6. q		Cracks				Broken/Damaged		Inspecti	ion Incomplete			Part Incorre	ct		Weld
	Γ	Crushed/	Crimped.			Burrs		Instruct	ions Incomplete,	/Unclear		Part Lost/Mi	ssing		Wrong Stock Pulled
		Cuffs				Contamination		Mainte	enance			Part Moved			_
		Heat Trea	it			Countersink		Mislabeled			Positioned Wrong				
	Г	Inspection	n Strip in	Tube		Cut Too Short		Misread				Power Loss/Surge			Other

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drill Holes

Drawing Finish

Folio

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Work Orde				*957	720*						Page 2
Item ID: Revision ID: Item Name:	D2235-1 Basket Rib			Accept	*N900	040	100)* s	Setup Star	171	S1* S2*
Start Date: Required Date: Reference:	1/16/13 : 2/01/13	Start Qty: 2.00 Req'd Qty: 2.00	*2* *2*		Cust Item I Customer:	D:					
Approvals:	Process Pl	an:	Date:	Tooling: SPC (Y/N):		nte:		I	Run Star Sto		R1* R2*
Sequence ID/ Work Center I 130 *130* QC	ID	Operation Description QC21- Final Inspection Memo	- Work Order Release	Set Up/ Run Hours 0.00	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp

13-3-21

NCR:	Yes	/	No

												DQA:	Date:			
NCR: Y	'es	/ No					WORK ORDER NON-C	O	NFORI	//ANCE / UPD	ATE	QA Closed:	Date:	#2		
Work Orde	r:			i			DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part N	Part No						Rework Scrap Use-as-is Work Order Update		Skid-tube Crosstube Machining Small Fab Thermoforming Finishing Large Fab Composite			4	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other		
Root					Desc	•	otion of work order update		nitial	Actio		Sign &				
Cause		Date	Step	Qty		0	r Non-conformance	Ch	ief Eng	Descri	ption	Date	Verification	QC Inspector		
oc/Data quip/Tooling perator laterial etup ther rocess upplier raining							·									
								AUL	T CATE	GORY			·			
Landi	ling Gear Bending Centre Not Concentric to O/S Cracks Crushed/Crimped. Cuffs Heat Treat					General Bend BOM/Route Broken/Damaged Burrs Contamination Countersink		Grain Hardware Inspection Incomplete Instructions Incomplete/Unclear Maintenance Mislabeled			Ovalized Over/Under Part Incorred Part Lost/Mi Part Moved Positioned V	ct	Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled			
	Inspection Strip in Tube						Cut Too Short Drill Holes	F	Misread Offset	I		Power Loss/	Surge	Other		
}		Ripples in		vtrucio	<u> </u>		Drawing	\vdash	1	Calibration						
	Torque Waves in Extrusion Turning Sequence						Finish		-	Sequence						

Outside Dimensions

Wave/Twist in Tube

Folio

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Work Order ID:

95720

Parent Item:

D2235-1

Parent Item Name:

Basket Rib

Start Date: 1/16/13

Required Date: 2/01/13

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP Rev:A New Issue 08-12-01 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
Basket Hoop		Manufactured	No			100	Each	16.0000	1 (9)) zre		13-0.	3=20
•				Location		Loc Oty	<u>L</u> c	c Code					
B 83477	7 V	8		WA		15							
0 10177	, 4	•		915	94	14							
D Die main	_	1		949	45	1							
13 74 945	5 ×	/		WA006		1			***				
, , -	-			868	07	i							

										DQA:	Date:				
NCR: Y	'es	/ No	_			WORK ORDER NON-C	ONFORM	QA Closed:	Date:						
Work Orde	·r·			·		DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part N	- _ lo					Rework Scrap Use-as-is Work Order Update		Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite		Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other			
Root					Descri	ption of work order update	Initial	Ac	tion	Sign &					
Cause		Date	Step	Qty	` (or Non-conformance	Chief Eng	Desc	cription	Date	Verification	QC Inspector			
Doc/Data															
Equip/Tooling															
Operator								:			_	•			
Material											1 4				
Setup					!										
Other										:					
Process															
Supplier															

	FAULT CATEGORY												
Landing	Gear	General											
	Bending		Grain		Ovalized		Pressure/Forced						
	Centre Not Concentric to O/S	BOM/Route		Hardware		Over/Under tolerance		Temperature/Cure					
	Cracks Broken/Damaged Crushed/Crimped. Burrs Cuffs Contamination			Inspection Incomplete		Part Incorrect		Weld					
				Instructions Incomplete/Unclear		Part Lost/Missing		Wrong Stock Pulled					
				Maintenance		Part Moved							
	Heat Treat	Countersink		Mislabeled		Positioned Wrong							
	Inspection Strip in Tube	Cut Too Short		Misread		Power Loss/Surge		Other					
	Ripples in Bend	Drill Holes		Offset									
	Torque Waves in Extrusion		Out of Calibration										
	Turning Sequence	Г	Out of Sequence										
	Wave/Twist in Tube	Folio		Outside Dimensions									

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Training Unapproved

